



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5061-1

Job Sheet 178765



Part No: D5061-1

Job Qty: 4 ea

Part Name: Fwd Wearplate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/7/18

Job Tracking No:

Due Date: 6/25/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A SHEETS 1,2,4 IPP REV:A 14.02.13 NEW ISSUE DD VERF:JLM IPP REV:B 14.03.12 rev.A10
DD VERF:JLM IPP REV:c 14.04.21 rev.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	6/25/18	6/25/18	0.00	0.00	Start Up Waterjet		DL 18/06/08
110	Waterjet	4 pcs	6/25/18	6/25/18	0.00	1.07	Waterjet1		DL 18/06/08
120	QC	4 pcs	6/25/18	6/25/18	0.00	0.00	QC2 Waterjet-2		DL 18/06/08
130	QC	4 pcs	6/25/18	6/25/18	0.00	0.00	QC8-5		38
140	Brake NC	4 pcs	6/25/18	6/25/18	0.30	0.42	Brake NC 1		DAS-89
150	QC	4 pcs	6/25/18	6/25/18	0.00	0.00	QC6		38
160	Large Fab	4 pcs	6/25/18	6/25/18	0.00	8.16	Large Fab 1		9-89
170	QC	4 pcs	6/25/18	6/25/18	0.00	0.00	QC9		QC 18-07-05
180	QC	4 pcs	6/25/18	6/25/18	0.00	0.00	QC5		QC 12-07-05
183	HandFinish	4 pcs	6/25/18	6/25/18	0.00	0.27	HandFinish4		AB JUL 06 2018
186	QC	4 pcs	6/25/18	6/25/18	0.00	0.00	QC3		38
190	Packaging	4 pcs	6/25/18	6/25/18	0.00	0.00	Packaging3-2	FP-002	9-89 18-7-10
200	QC21-SA	4 Ea	6/25/18	6/25/18	0.00	0.00	QC21		DAS 21 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	14.3200 sf (3.58 ea)	90-Start up Operation	5076887
Rockguard 138868				11.5

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	14	320	0

Part Specifications

Specifications could not be found.



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CANADA
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Container No: S079400



Part: D5061-1

Job No: 178765

Serial No/Batch: S079400

Revision:

Inspector:

Instructions:

Date: 06/08/10

2705 8 11 06/08/10

06/08/10

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐	Design ☐	Doc/Data ☐	Equip/Tooling ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Handling/Pre ☐	Material ☐	Internal Transport ☐	Tribal Knowledge ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
LOA ☐	Substation ☐	Past Expiry Date ☐	Misidentified ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
				Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
				Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
				Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
				Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
				Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
				Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
				Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐				OTHER : _____			